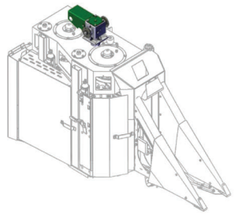
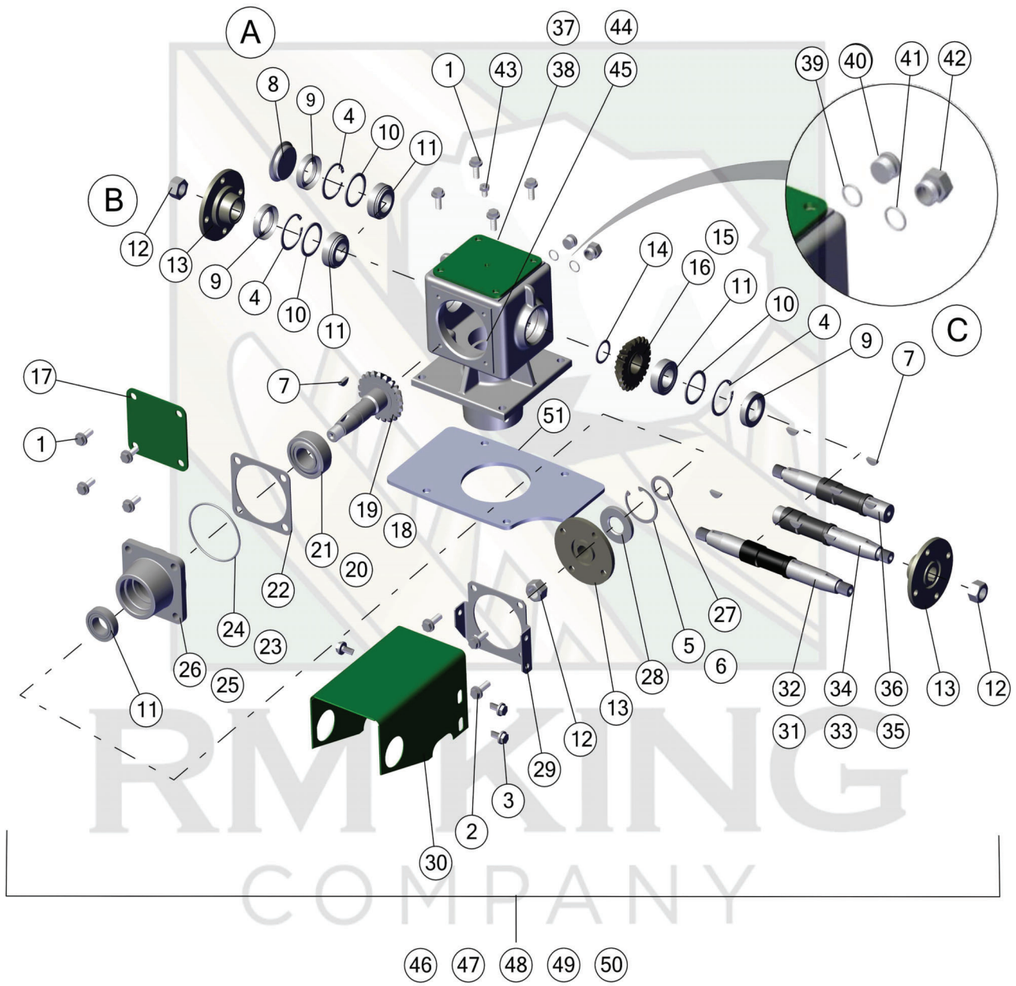
Picking Unit Gear Case

Models 9970 - 9996

Version 1.7





RM KING COMPANY

EMAIL: INFO@RMKING.COM
TEL: 559.266.0258

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Models 9970 - 9996

Version 1.7

ID	Part Number	Description	Model	MFG
1	19M7785	Bolt - M10 x 25	9970-9996	RMK
2	19M7786	Bolt - M10 x 30	9970-9996	RMK
3	19M7784	Bolt - M10 x 20	9970-9996	RMK
4	40M1866	Snap Ring	9970-9996	OEM
5	40M7084	Snap Ring	9970-9996	OEM
6	40M1831	Snap Ring	9986-9996	OEM
7	CE17368	Shaft Key	9970-9996	OEM
8	CE18229	Cap	9970-9996	OEM
9	CE17370	Seal	9970-9996	RMK
10	DE18807	Shim Kit	9970-9996	OEM
11	DE18209	Bearing	9970-9996	RMK
12	A31870	Nut	9970-9996	OEM
13	CE17348	Gear Box Flange	9970-9996	RMK
14	R70112	Thrust Washer	9986-9996	OEM
15	CE17350	Gear	9970-9976	RMK
16	CE18599	Gear	9986-9996	RMK
17	CE17376	Cover	9970-9996	RMK
18	CE17346	Pinion Shaft	9970-9976	RMK
19	CE18602	Pinion Shaft	9986-9996	RMK
20	JD10243	Bearing	9970-9976	RMK
21	JD37025	Bearing	9986-9996	RMK
22	DE18808	Shim Kit	9970-9996	OEM
23	CE17355	O-ring	9970-9976	RMK
24	CE18875	O-ring	9986-9996	RMK
25	CE17349	Housing	9970-9976	OEM
26	CE18600	Housing	9986-9996	OEM

ID	Part Number	Description	Model	MFG
27	DE18806	Shim Kit	9970-9996	OEM
28	CE17356	Seal	9970-9996	RMK
29	N377378	Bracket	9970-9996	RMK
30	N372856	Cover	9970-9996	OEM
31	CE17353	Universal Drive Shaft	9970-9976	RMK
32	CE18545	Universal Drive Shaft	9986-9996	RMK
33	CE17351	Universal Drive Shaft	9970-9976	RMK
34	CE18543	Universal Drive Shaft	9986-9996	RMK
35	CE17352	Universal Drive Shaft	9970-9976	RMK
36	CE18544	Universal Drive Shaft	9986-9996	RMK
37	CE17371	Top Cover	9970-9976	RMK
38	CE19411	Top Cover	9986-9996	RMK
39	R26375	O-ring	9970-9996	RMK
40	R33138	Plug	9970-9996	RMK
41	R47150	O-ring	9986-9996	RMK
42	AE58655	Guage	9986-9996	RMK
43	AN374407	Vent	9986-9996	RMK
44	CE17369	Housing	9970-9976	OEM
45	CE32545	Housing	9986-9996	OEM
46	DE30725	Gear Case - Left Outer	9970-9996	RMK
47	DE30726	Gear Case - Left Inner	9970-9996	RMK
48	DE30727	Gear Case - Right Inner	9970-9996	RMK
49	DE30728	Gear Case - Middle	9970-9996	RMK
50	DE30729	Gear Case - Right Outer	9970-9996	RMK
51	TRANSP76	Gear Case Support Plate	9976-9996	RMK

Notes:

2. 19M7786 replaces 37M7086 self tapping screw for replacement applications.
10. DE18807 specify shim height 0.3mm, 0.5mm or 1mm.
20. JD10234 replaces JD37014.
29. N377378 replaces N275328.
30. N372856 replaces N275449.
45. CE32545 replaces CE18546.
46. DE30725 replaces AN277501, AN275191, and AN272581.
47. DE30726 replaces AN277503, AN275192, and AN272582.
48. DE30727 replaces AN277504, AN275193, and AN272583.
49. DE30728 replaces AN277505, AN275194, and AN272584.
50. DE30729 replaces AN277506, AN275195, and AN272585.
51. Gear case support plate is designed to reinforce cabinet and prevent cracking.
    L.H. Outer – Uses outputs A and C from left to right.
    L.H. Inner – Uses outputs B and A from left to right.
    R.H. Outer – Uses outputs C and A from left to right.
    R.H. Inner – Uses outputs A and C from to right.
    Middle – Uses outputs B and C from left to right.

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